



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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D206-642-512
Job Sheet 196211



Part No: D206-642-512

Job Qty: 1 pcs

Part Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Comp.



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/10/19

Job Tracking No:

Due Date: 7/19/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG REV Q SHEETS 33-34 IPP Rev:B 05.09.23 Revised per D206-642 Rev. J KJ/JLM IPP Rev:C 07-02-23
As per JIN D206-642 Rev K JLM IPP rev D 07.06.06 added K642-512 EC IPP Rev:E 07-12-05 ECN 1080p Rev
L DD verified by: IPP REV:F 13.09.06 CHG005/ ECN13-634 DD VERF:JLM IPP REV:G 14.04.28 AS PER
ECN14-520 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	7/19/19		0.00 0.00	Packaging 1 - 1		
						Packaging 1 - 2		
						Packaging 1 - 3		
						Packaging 1 - 4		
						Packaging 1 - 5		
						Packaging 1 - 6		
						Packaging 1 - 7		
						Packaging 1 - 8		
						Packaging 1 - 9		
						Packaging 1 - 10		
						Packaging 1 - 11		
						Packaging 1 - 12		
						Packaging 1 - 13		
						Packaging 1 - 14		
						Packaging 1 - 15		
						Packaging 1 - 16		
						Packaging 1 - 17		
						Packaging 1 - 18		
						Packaging 1 - 19		
						Packaging 1 - 20		
						Packaging 1 - 21		
						Packaging 1 - 22		
						Packaging 1 - 23		
						Packaging 1 - 24		
						Packaging 1 - 25		
						Packaging 1 - 26		
						Packaging 1 - 27		
						Packaging 1 - 28		
						Packaging 1 - 29		



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Container No: S212895



Part: D206-642-512

Job No: 196211

Serial No/Batch: S212895

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SA00475SE 18/10/17, TGA STC SH98-

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					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	7/19/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
130 Packaging 3-1 - Stock - B4B	1 pcs	7/19/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	7/19/19	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	
140 QC 21 - FG	1 pcs	7/19/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% inspect kits for completeness)

130 - Identify and pack for shipping as per PPP D206-642-512

DAS

21

SEP 11 2019

DAS

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SEP 11 2019

Harb. 9/11/2019

NL

DAS
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9-09 SEP 11 2019

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9-09 SEP 11 2019

135 - (Document Control) Photocopy bluefile and create labels per PPP D206-642-512 CHG006
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D206-642-541	Repl.Skid.,High Gear,Std Wearplates Fits LH/RH, DART Tri-Bag Float Comp.	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5191136
K642-512	Saddle	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5181026

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D206-642-541	1	0	0
	K642-512	1	1	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION			DEPARTMENT/PROCESS						
Date: _____		Sequence #: _____			QTY Affected: _____						
Description Work Order Deviation		Disposition									
Root Cause Operator ☐ Manufacturing Process ☐ Equipment/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Rework ☐		Skid-tube ☐		Cross tube ☐		Eng. (Non-AW) ☐		Engineering ☐	
		Scrap ☐		Machining ☐		Small Fab ☐		Prod. Eng. Coord. ☐		Water Jet ☐	
		Use-as-is ☐		Large Fab ☐		Finishing ☐		Rec/Store/Packaging ☐		Supplier ☐	
										Quality ☐	
		MRB (QS1042)									
		Completed By _____									
		Lead hand / Supervisor _____									
		QC / QA Coordinator _____									
		FAULT CATEGORY									
		Pressure/Forced ☐		Contamination ☐		Power Loss/Surge ☐		Positioned Wrong ☐			
		Bending ☐		Misaligned/off center ☐		Folio/Program ☐		Outside Tolerance ☐			
		Crushing ☐		BOM/Route ☐		Grain Direction ☐		Drawing ☐			
		Cracks ☐		Broken/Damage/Defect ☐		Weld ☐		Finish ☐			
		Crimp/Kink/Ripple/Wave/Twist ☐		Incomplete/Unclear Instructions ☐		Wrong Stock Pulled ☐		Part Lost/Missing ☐			
		Marks/Chatter ☐		Drill Holes ☐		Out of Sequence ☐		Misread ☐			
		Mislabeled ☐		Fit/Function ☐		Off-set/Set-up ☐					
		Other/Details: _____									

Change Record

PAGE 1 OF 1

Part Number: D206-642-511/-512 (K642-511/-512 SADDLE KITS, INTERNAL)

Description: FLOAT SKIDTUBE , LH/RH

[illegible]